



GROUPE ROBERT



PARIS



With over a century of experience, Robert is a recognized expert in steel processing.

Our know-how has been handed down from generation to generation, guaranteeing superior quality products.

SLITTING

	COILS WIDTH	THICKNESS	MAX COIL WEIGHT
RF3 Paris	1850 mm	from 8/10 to 40/10	32 T
RF7 Paris	600 mm	from 4/10 to 30/10	8 T
RF8 Paris	1650 mm	from 3/10 to 20/10	24 T
RF9 Paris	1380 mm	from 3/10 to 20/10	14 T

Production of slitted coils from 10 mm width with a thickness range from 0.3 to 4 mm.



BLANKING

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	MAXIMUM COIL WEIGHT
SLEAR 10 Paris	max 1500 mm min 500 mm	4000 mm	from 7/10 to 30/10	15 T
SLEAR 14 Paris	max 1880 mm min 400 mm	4500 mm	from 6/10 to 32/10	25 T

Sheared blanks from 0.3 to 3mm.

CUT TO LENGTH

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	MAXIMUM COIL WEIGHT
SLEAR 13 Paris	max 500 mm min 80 mm	3000 mm	from 6/10 to 30/10	3,5 T
SLEAR 15 Paris	max 2000 mm min 400 mm	4000 mm	from 4/10 to 20/10	25 T
SLEAR 16 Paris	max 2000 mm min 400 mm	6000 mm	from 15/10 to 60/10	24 T

Production of sheets in commercial and specific sizes with a thickness range from 0.4 to 6 mm.

Maximum width : 2000 mm

Maximum length : 6000 mm



SHAPED BLANKS

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	MAX COIL WEIGHT
STAMPING OF 630 T Paris	max 2150 mm min 100 mm	4300 mm	from 6/10 to 40/10	30 T
LASER CUT LINE PARIS	2000 mm	4000 mm	from 6/10 to 20/10	16 T

Production of laser cutting or stamping shaped blanks from coils.

PUNCHING

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	PACKAGING WEIGHT
Ligne AMADA Paris	1500 mm	3000 mm	from 4/10 to 30/10	2,5 T

Production of punched blanks with specific tools.
Thicknesses : 0.4 to 3mm

FOLDING MACHINE

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS
Folder Amada	max 1250 mm min 80 mm	1500 mm	from 7/10 to 30/10



PACKAGING LINE

	MAX COIL WEIGHT	COIL DIAMETER
RF3	6T	1800 mm
RF8	3T	1500 mm
RF9	3T	1500 mm

HANDLING MEANS

	QUANTITY	WEIGHT	FORMS
Forklift truck	3	4,5T	
	1	17T	
	1	1,5T	
Tipper	2	4,5T	750
Package turner	1	2,5T	3000

LIFT BRIDGE

	QUANTITY	WEIGHT
Bridge	25	max 31T

FEYZIN



Robert has a subsidiary in the Lyon region. This prime location enables us to serve the south of France and surrounding areas with ease.

Thanks to our experience and equipment, we are able to carry out highly efficient operations, meeting the most demanding needs of our customers.

BLANKING

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	MAXIMUM COIL WEIGHT
SLEAR 7 Lyon	max 1515 mm min 400 mm	5000 mm	from 7/10 to 20/10	14 T
SLEAR 11 Lyon	max 1515 mm min 290 mm	4000 mm	from 6/10 to 30/10	14 T

Production of blanks from 0.3 to 3 mm

PUNCHING

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	PACKAGING WEIGHT
Prima Power	max 1500 mm min 100mm	max 3000 mm min 400mm	From 0,6 to 40/10	2,9 T

Production of punched blanks with specific tools.
Thicknesses : 0.4 to 4mm

LIFT BRIDGE

	QUANTITY	WEIGHT
Bridge	2	max 14T



TURIN



Revis, located in Italy, distinguishes itself in decoiling and slitting, an essential phase in the steel transformation process. Thanks to our precision and technical expertise, we can guarantee even, flat sheets. Thanks to our experience and specialized equipment, we are able to carry out decoiling and slitting operations with the utmost precision, ensuring the quality and reliability of finished products for our customers.

SLITTING

	COILS WIDTH	THICKNESS	MAXIMUM COIL WEIGHT
RF10 Turin	2100 mm	from 4/10 to 40/10	30 T

Production of slitted coils from 10 mm width with a thickness range from 0.3 to 4 mm.

CUT TO LENGTH

	COILS WIDTH	MAXIMUM LENGTH	THICKNESS	MAXIMUM COIL WEIGHT
SLEAR 8 Turin	max 1520 mm min 200 mm	4000 mm	from 6/10 to 15/10	16 T

Production of sheets in commercial and specific sizes with a thickness range from 0.4 to 1.5 mm.

Maximum width : 2000 mm
Maximum length : 6000 mm



PACKAGING LINE

	MAXIMUM COIL WEIGHT	COIL DIAMETER
RF10	3T	1500 mm

HANDLING MEANS

	QUANTITY	WEIGHT	FORMS
Forklift truck	2	4,5T	
Tipper	1	12T	1920

LIFT BRIDGE

	QUANTITY	WEIGHT
Bridge	3	max 32T



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